



Compotents

REF	Illustration	Description	QTY
A		Table top	1
B		Seats	4
C		Seat supports type A	2
D		Seat supports type B	2
E		Table support	1
F		10-1.50mm x 25mm bolts Hex nuts washers	
G		10-1.50mm x 200 mm bolts Hex nuts	
H		Wedge Anchors	4



Tools Required

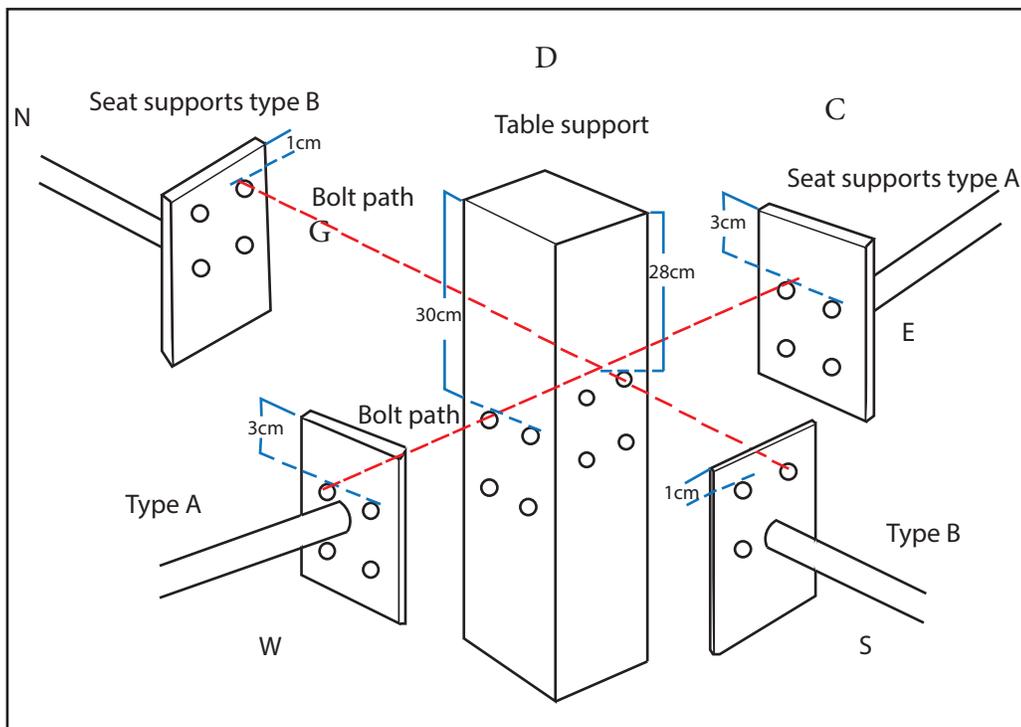
Long arm hex key, wrench, and linesman plier.

Recommendations

* To protect the powdercoating finish during assembly, please place unwrapped powdercoated parts on non-marring surface. Please do not place parts on cement or other hard surface. If damage on finish occurs, please use touch-up paint to avoid rust in future.

* Insert screws and install hex nuts with washers and tighten carefully to avoid damaging finish.

Assembly



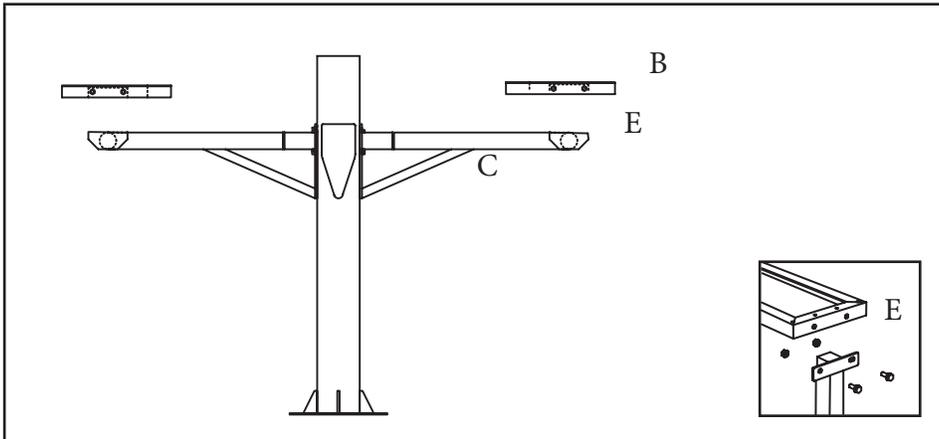
1. Connect the two seat supports type A (C) and the table support (D) with 4 long bolts (G) loosely.

2. Connect table support (D) and the two seat supports type B (D) with 4 long bolts (G) loosely.

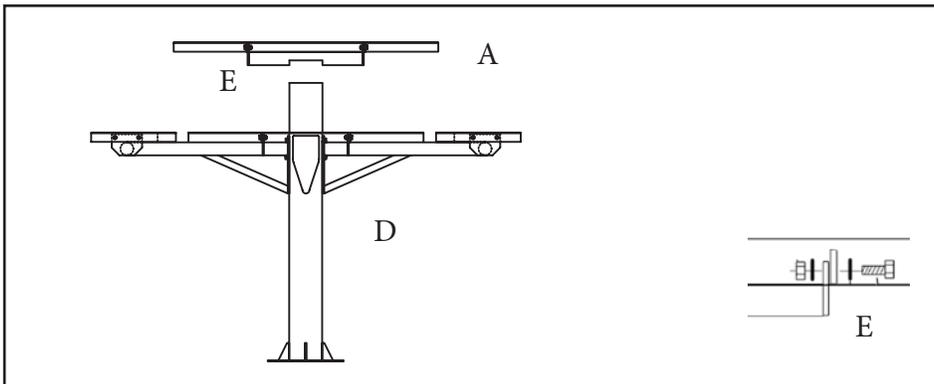
PS: Seat support type A and B allow for different bolt height between N/S and E/W to match the different bolt height on the table, thus maintaining same seat elevation.



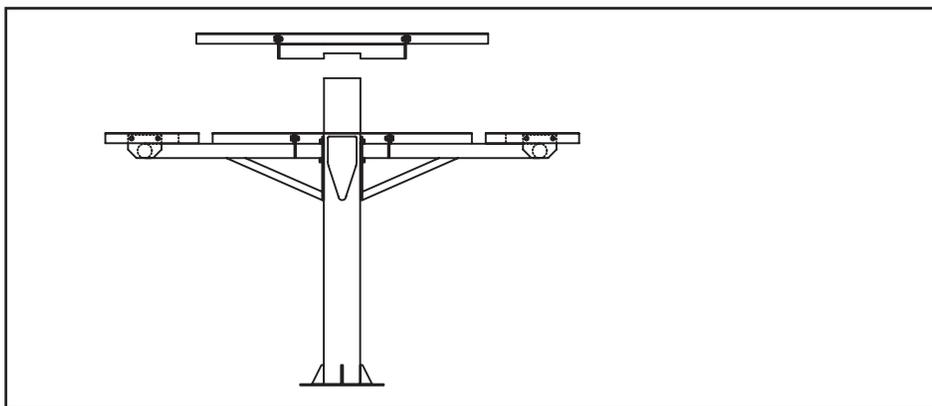
Assembly



3. Connect seats (B) with seat supports (C & D), and insert bolts (E) loosely.



4. Place table top (A) on table support (E). Insert bolts (F) loosely.



5. Fasten all bolts and nuts.



Instruction for Surface Installation

1. Drill the proper size and depth hole.

That the holes are too large can usually be detected earliest when the wedge anchors moves forward by more than a fraction of an inch (1/4" max) during tightening.

2. Clean all the dust out of the hole with a blower or similar tool.

3. Hammer the expansion bolt into the hole.

Gently tap the wedge anchors until it is at the bottom of the drilled hole.

Two or three solid blows to compact the lead.

4. Tighten the nuts firmly.

Make sure the nut has not been over tightened; otherwise you can cause unnecessary stress on the wedge anchors and cause it to break.

